

Product name	ArmaFlex 520	ArmaFlex 525	ArmaFlex HT625	ArmaFlex 750	ArmaFlex RS850	ArmaFlex SF990	ArmaFlex Ultima 700	ArmaFlex Ultima SF990
<b>Short description</b>	Special ArmaFlex adhesive	Special ArmaFlex premium adhesive	High temperature, industrial grade adhesive	Contact adhesive on polychloroprene basis, free of aromatic solvent	Non-drip thixotropic adhesive	Solvent-free, environmentally friendly adhesive	Special adhesive for ArmaPrene synthetic rubber	Solvent-free, environmentally friendly adhesive for ArmaPrene synthetic rubber
<b>Special features</b>	General use adhesive	Special adhesive for next generation ArmaFlex synthetic rubber	High performance adhesive for a wide range of temperatures and applications	Specially formulated adhesive for uniform and safe seam bonding of flexible NH/ArmaFlex Smart insulation materials	Thixotropic gel, non-drip adhesive for faster and cleaner application	Water-based dispersion, solvent-free adhesive, no emissions, LEED® conform	Specially formulated for maximum compatibility with products based on ArmaPrene synthetic rubber	Water-based dispersion, solvent-free adhesive, no emissions, LEED conform
<b>Approved for</b>	ArmaFlex ArmaSound ArmaComfort	AF/ArmaFlex Evo ArmaFlex LS	HT/ArmaFlex ArmaSound ArmaComfort	NH/ArmaFlex Smart	ArmaFlex ArmaSound ArmaComfort	ArmaFlex	ArmaFlex Ultima ArmaFlex Rail SD	ArmaFlex Ultima ArmaFlex Rail SD
<b>Colour</b>	Beige	Beige	Beige	Beige	Yellowish	Black	Blue	Blue
<b>Service temperature<sup>1</sup></b>	-50°C to +105°C	-50°C to +110°C	-50°C to +150°C	-50°C to +90°C	-40°C to +70°C	-30°C to +100°C	-50°C to +110°C	-30°C to +100°C
<b>Packaging</b>	Tin can 250 ml / 500 ml 1000 ml / 2500 ml	Tin can 250 ml / 500 ml 1000 ml / 2500 ml	Tin can 250 ml / 500 ml 1000 ml	Tin can 500 ml	Tin can 500 ml	Plastic container 800 ml	Tin can 1000 ml	Plastic container 800 ml
<b>Minimum drying time (airing time)<sup>2</sup></b>	3–5 minutes	3–5 minutes	3–5 minutes	3–5 minutes	>2 minutes	Approx. 12–60 minutes	3–5 minutes	Approx. 12–60 minutes
<b>Contact adhesion time<sup>2</sup></b>	15–20 minutes	15–20 minutes	15–20 minutes	15–20 minutes	10–15 minutes	Approx. 5–10 minutes	15–20 minutes	Approx. 5–10 minutes
<b>Setting time<sup>2</sup></b>	36 hours	36 hours	36 hours	36 hours	24 hours	72 hours	36 hours	72 hours
<b>Application temperature</b>	ideally +15 to +20°C not below 0°C	ideally +15 to +20°C not below 0°C	ideally +15 to +20°C not below 0°C	ideally +15 to +20°C not below 0°C	ideally +15 to +25°C not below 0°C	ideally +20 to +25°C not below +10°C, not above +30°C	ideally +15 to +20°C not below 0°C	ideally +20 to +25°C not below +15°C, not above +30°C
<b>Shelf life</b>	18 months	18 months	18 months	18 months	36 months	6 months	18 months	6 months
<b>LEED conform</b>	No	No	No	No	No	Yes	No	Yes

<sup>1</sup> For temperatures below -50°C please contact our customer service

<sup>2</sup> At 20°C